

Profile Custom

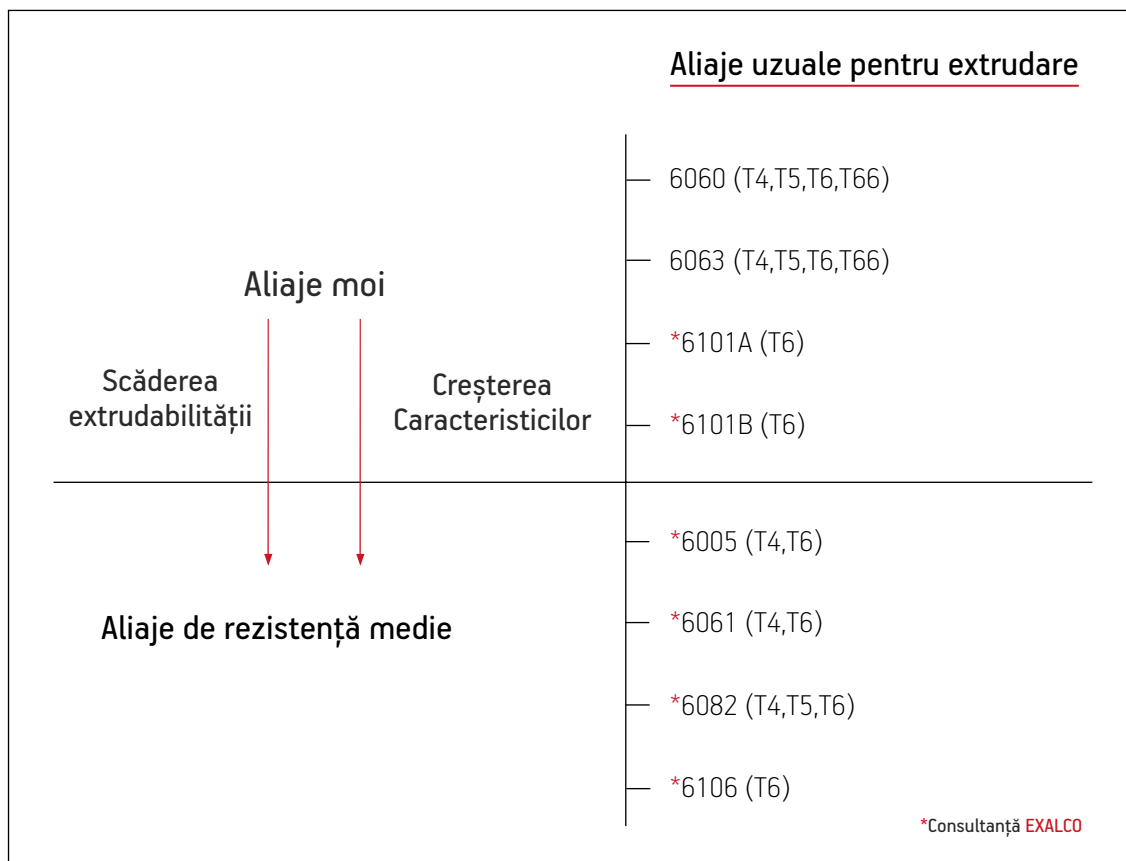
PROFILE CUSTOM

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CAPACITĂȚI DE EXTRUDARE

- Dimensiunea extrudată: **DIAGONALA MAXIMA 250mm.** (Consultanță EXALCO)
- Greutate pe metru : **MAX 15Kg/m.** (Consultanță EXALCO)
- Lungime standard: **6000mm.** (Pot fi agreate și dimensiuni speciale)

ALIAJ DE ALUMINIU DIN SERIA 6XXX



DESCRIEREA STĂRII DE CĂLIRE T (conform cu EN 515)

- T4** - Tratament termic de călire în soluție și îmbătrânire naturală.
- T5** - Răcit de la temperatura ridicată de formare la și îmbătrânit artificial.
- T6** - Tratament termic de călire în soluție și îmbătrânire artificială (cu durificare prin precipitarea constituenților). **Necesită revenirea prin presare.**
- T66** - Tratament termic de călire în soluție și îmbătrânire artificială (cu durificare prin precipitarea constituenților) **până la un nivel mai ridicat al caracteristicilor mecanice, prin controlul special al parametrilor procesului de fabricație. Necesită revenirea prin presare.**

TOLERANȚE ȘI CERTIFICARE

EN STANDARD	DESCRIERE
EN 515	Starea de călire
EN 573-3	Compoziția chimică a tuturor aliajelor
EN 755-1	Condiții tehnice de livrare și inspecție
EN 755-2	Proprietăți mecanice
EN 755-3	Bare rotunde, toleranțe dimensionale și de formă
EN 755-4	Tuburi pentru hublouri, toleranțe dimensionale și de formă
EN 755-5	Bare pătrate, toleranțe dimensionale și de formă
EN 755-6	Bare rectangulare, toleranțe dimensionale și de formă
EN 755-8	Bare hexagonale, toleranțe dimensionale și de formă
EN 755-9	Profile, toleranțe dimensionale și de formă



LICENCE No 1503



LICENCE No 1503



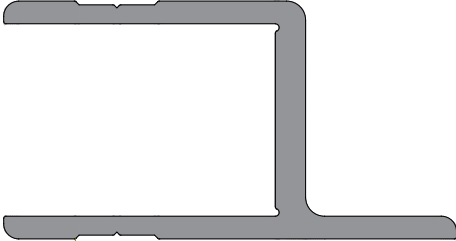
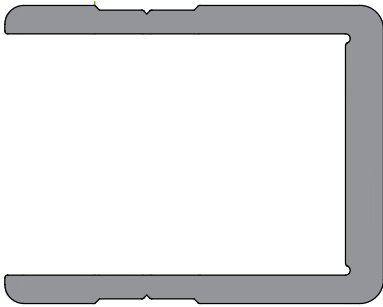
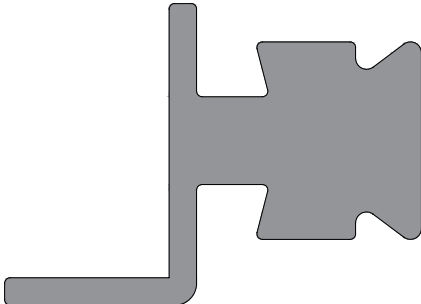
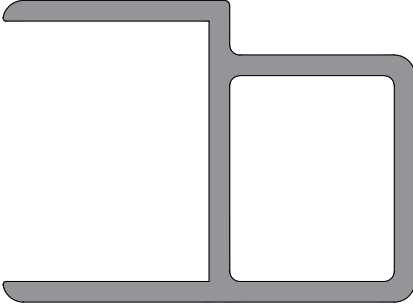
ISO 9001:2015
ISO 14001:2015
ISO 50001:2011
OHSAS 18001:2007
CE/EN 15088:2005



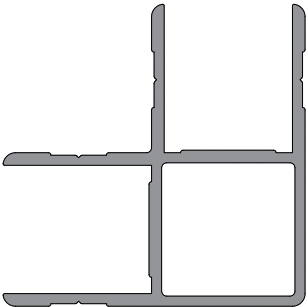
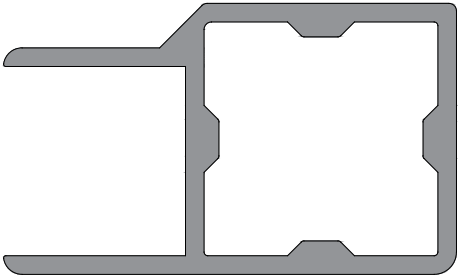
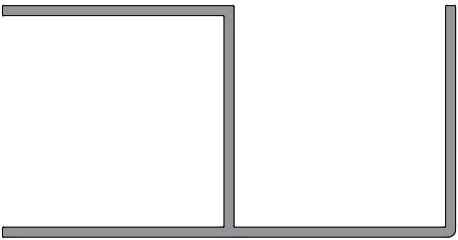
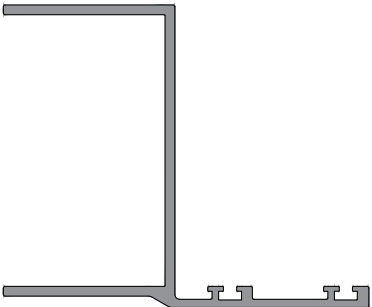
1. Profile pentru caroserie auto

Section	Cod	Dimensiuni L x H	Greutate gr/m
	EX-42	217 x 25	2833
	EX-43	222 x 25	2351
	EX-44	222 x 25	2741
	EX-45	205 x 25	2814

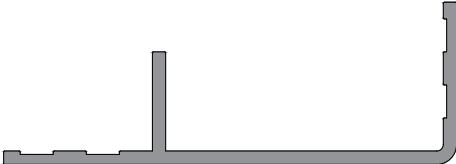
1. Profile pentru caroserie auto

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	EX-46	60 x 31.5	1047
	EX-47	40 x 31.5	880.2
	EX-66	38 x 27.5	1078
	EX-67	40 x 29.3	670.2

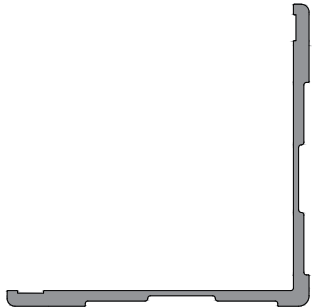
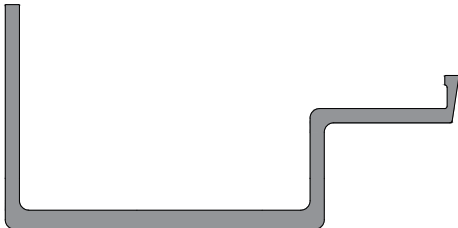
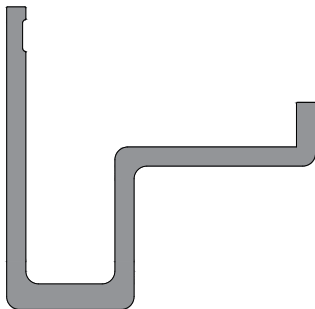
1. Profile pentru caroserie auto

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	EX-68	60 x 60	1384.6
	EX-69	61 x 36.5	1396
	ROM-25	182 x 93	4843.3
	ROM-26	113 x 93.5	2132

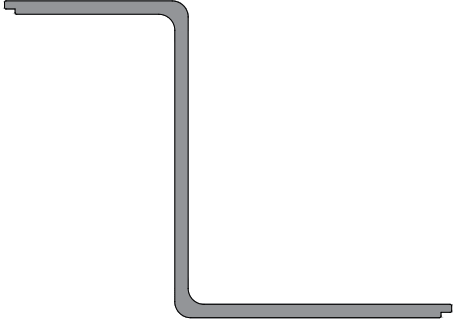
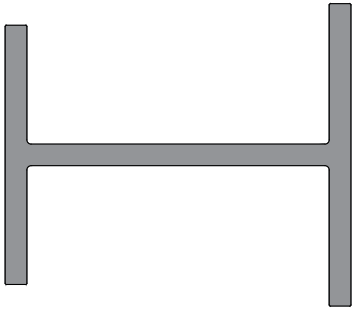
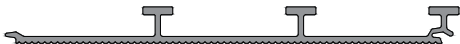
1. Profile pentru caroserie auto

Sectioniune	Cod	Dimensiuni L x H	Greutate gr/m
	ROM-28	137 x 49	2162.4
	ROM-29	39 x 19	556
	ROM-32	100 x 6	945
	ROM-33	73 x 4	403

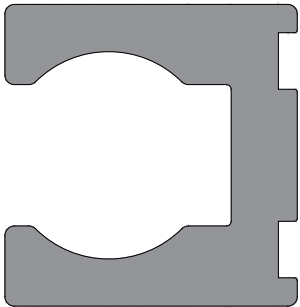
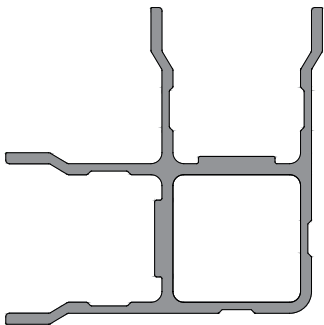
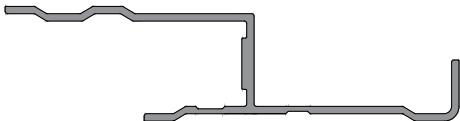
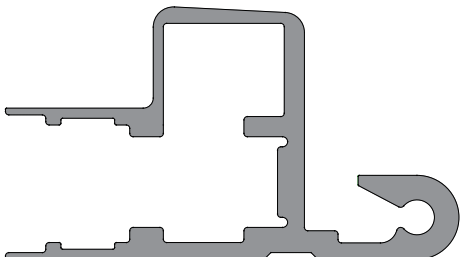
1. Profile pentru caroserie auto

Sectioniune	Cod	Dimensiuni L x H	Greutate gr/m
	ROM-34	116 x 116	2510
	ROM-35	192 x 95	6066
	ROM-36	153 x 31	1784
	ROM-37	97 x 95	4085

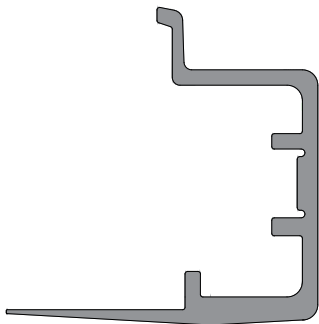
1. Profile pentru caroserie auto

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	ROM-38	84 x 59.5	941
	ROM-39	80 x 70	2701.9
	ROM-40	250 x 40	2162
	ROM-41	212.42 x 17	2310.6

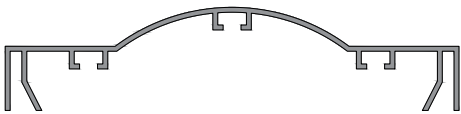
1. Profile pentru caroserie auto

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	ROM-77	32 x 31	1428
	ROM-80	83.83 x 83.83	2702
	ROM-81	186 x 47	2390
	ROM-82	135 x 75.13	5250

1. Profile pentru caroserie auto

Sectioniune	Cod	Dimensiuni L x H	Greutate gr/m
	ROM-83	124.46 x 122	5377

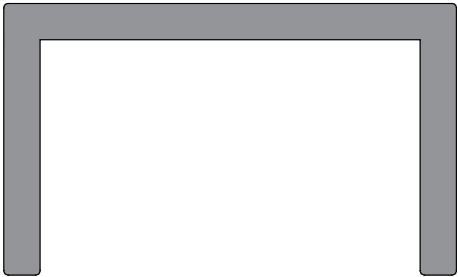
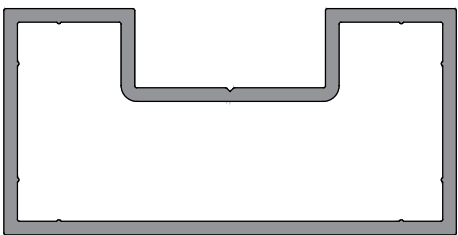
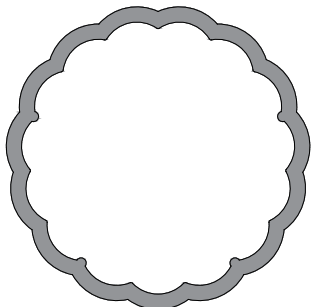
2. Profile pentru casete firme luminoase

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	14089	150 x 20	1145
	14164	177 x 40.21	1704.2

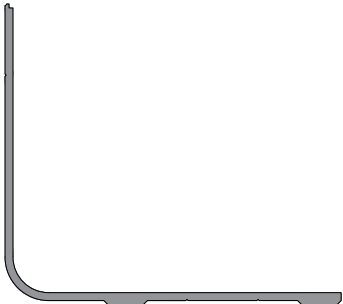
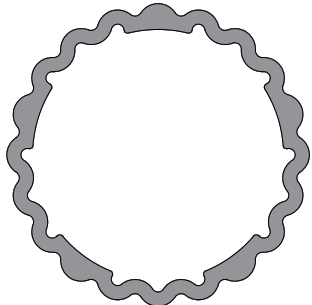
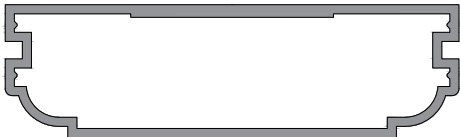
3. Profile pentru conectori agățare

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9214	76 x 5	338
	EX-9215	80 x 20.2	533.4

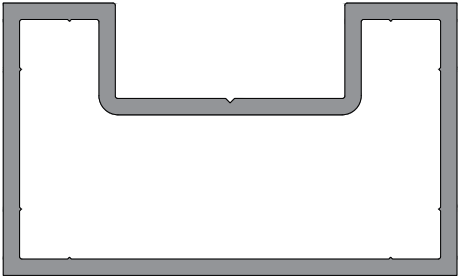
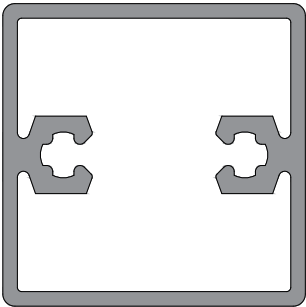
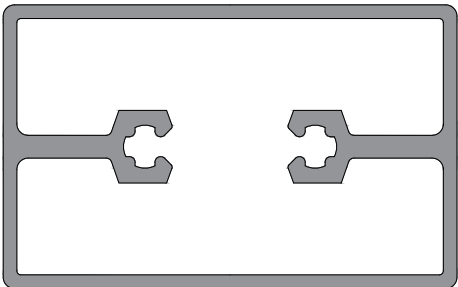
4. Profile pentru garduri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	3134	50 x 30	1102
	10055	78 x 19	705.5
	10056	60 x 30	938
	10057	30 x 30	375.3

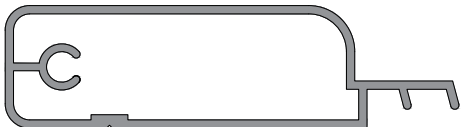
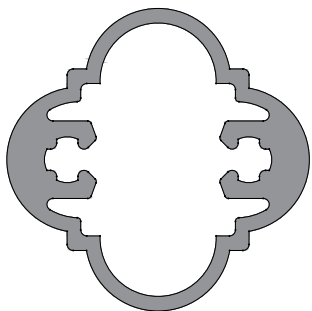
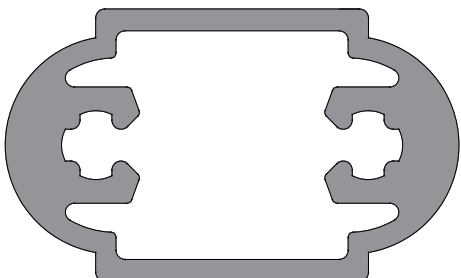
4. Profile pentru garduri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10058	85 x 75	903
	10059	25.8 x 25.8	307
	10060	65 x 19	596
	10061	65 x 19	630.5

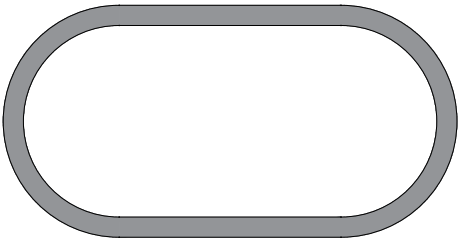
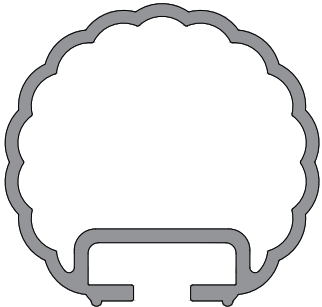
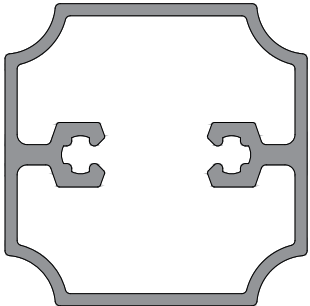
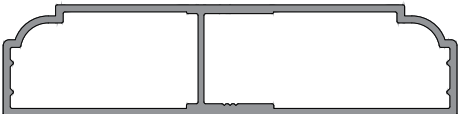
4. Profile pentru garduri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10062	50 x 30	840
	10064	25 x 25	431
	10065	40 x 25	608
	10067	115 x 20	1345

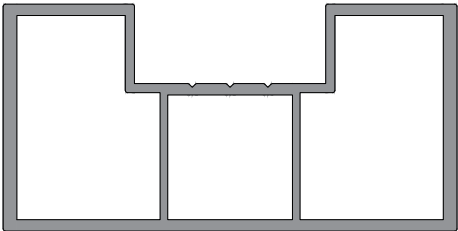
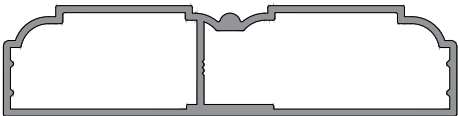
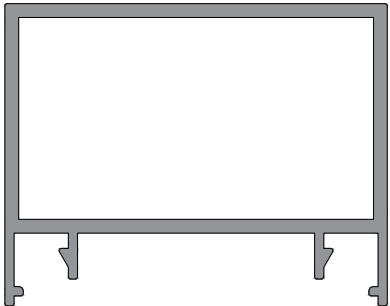
4. Profile pentru garduri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10068	96 x 20	912
	10069	74 x 20	691
	10070	25 x 25	351.3
	10071	25 x 15	351.3

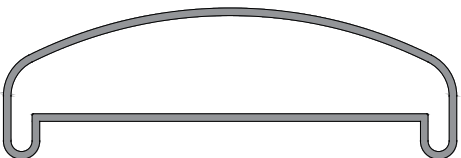
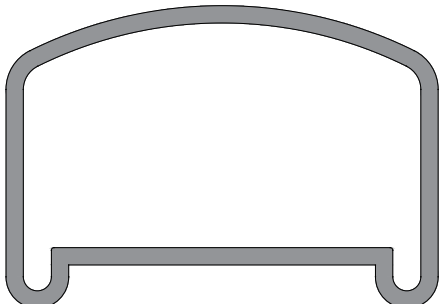
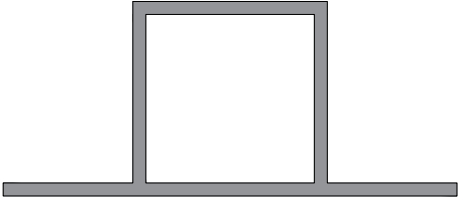
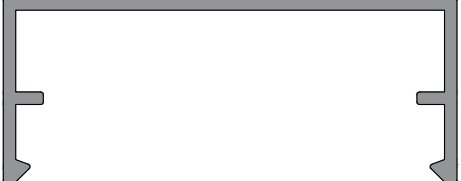
4. Profile pentru garduri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10074	45 x 23	594
	10078	30 x 30	369
	10080	30 x 30	493.3
	10081	78 x 19	690

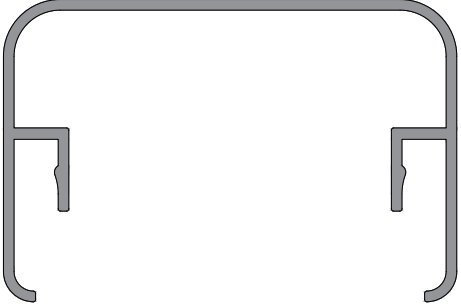
4. Profile pentru garduri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10082	60 x 30	896
	10088	78 x 19	706
	10092	50 x 39.5	859
	10093	47.3 x 9.2	217.6

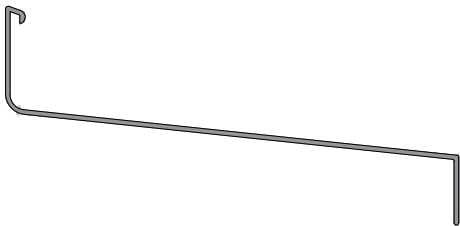
4. Profile pentru garduri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10097	120 x 40	1603.8
	10098	50 x 35	843
	14166	70 x 30	821
	9259	51 x 21	375.8

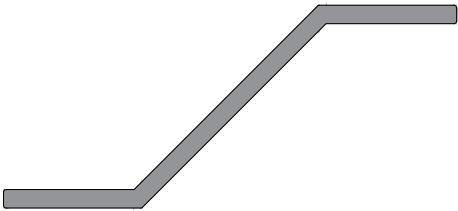
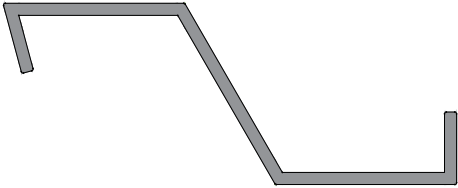
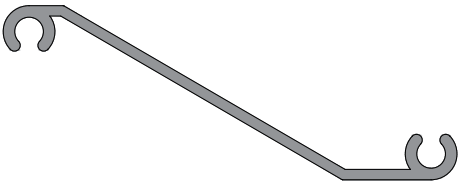
4. Profile pentru garduri

Sețiune	Cod	Dimensiuni L x H	Greutate gr/m
	9260	60 x 40	642

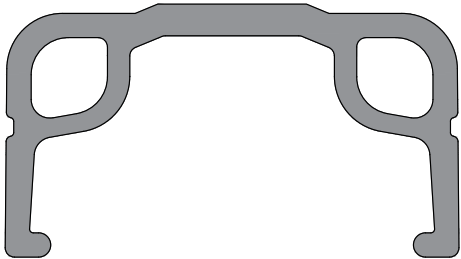
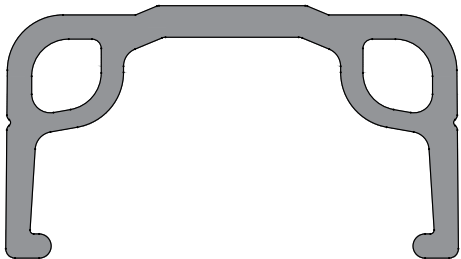
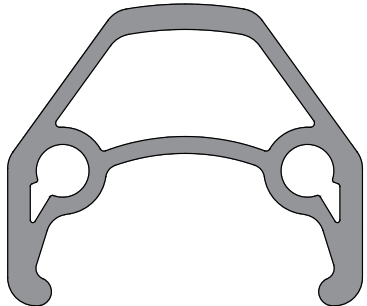
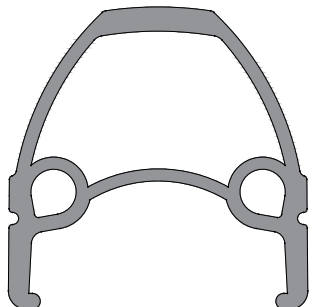
5. Profil pentru glaf exterior

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10099	150	852.1

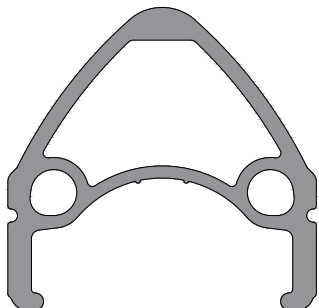
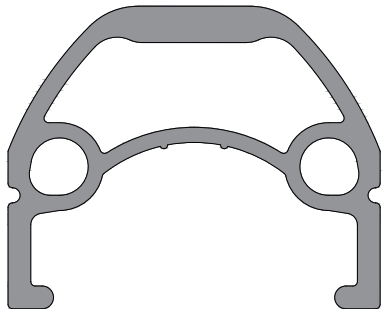
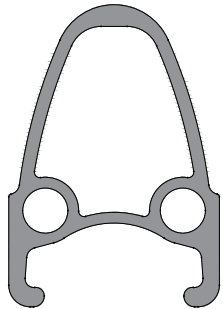
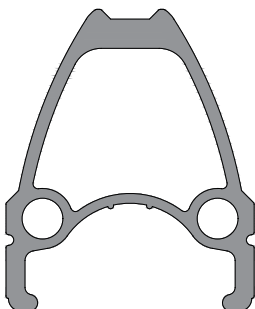
6. Profile pentru grile de ventilatie

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	10073	49.17 x 22	310
	14016	75 x 30	597.24
	EX-9213	79 x 30.3	546

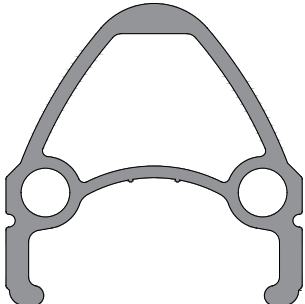
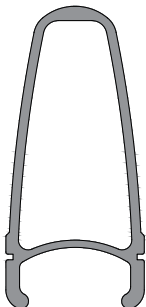
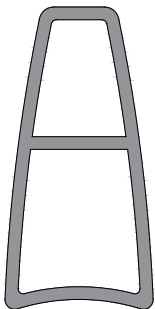
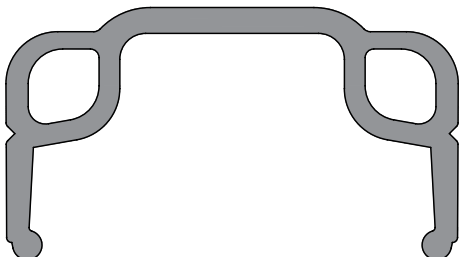
7. Profile pentru jante

Sectione	Cod	Dimensiuni L x H	Greutare gr/m
	16052	24.4 x 13.6	235.7
	16057	24.4 x 13.6	236
	16058	25.2 x 21.4	361
	16064	25 x 24.8	347.6

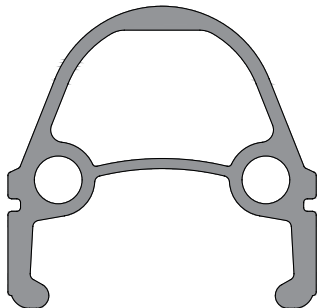
7. Profile pentru jante

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	16086	25.5 x 25	358.1
	16093	24.6 x 20	331.3
	16124	28.11 x 19.6	330.8
	16125	31 x 25.5	444

7. Profile pentru jante

Sectioniune	Cod	Dimensiuni L x H	Greutate gr/m
	16126	26 x 25.5	359.8
	16127	42.2 x 19.3	404.6
	16128	31 x 15.2	315.2
	16130	26.1 x 14.6	235

7. Profile pentru jante

Sectioniune	Cod	Dimensiuni L x H	Greutate gr/m
	16131	24.5 x 24	333

8. Profile pentru lambriuri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	EX-13270	90 x 5.4	393.7
	EX-52	114 x 6	503
	EX-9203	73 x 14	352.4
	EX-9207	113 x 5	414.6

8. Profile pentru lambriuri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9252	100 x 5	477
	EX-9255	117.5 x 8	551
	EX-9256	138.9 x 6.6	621
	EX-9257	130 x 24	1238.2

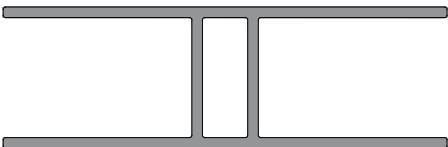
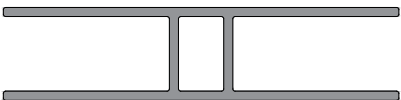
8. Profile pentru lambriuri

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9208	88.5 x 16	470.3
	EX-9210	97.8 x 4.5	373.7
	EX-9220	133.5 x 9	671.5
	EX-9221	112 x 5.7	526

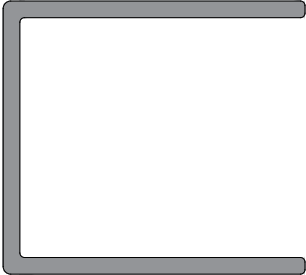
9. Ornamet geam termopan

Sectioniune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-78	30 x 8	202

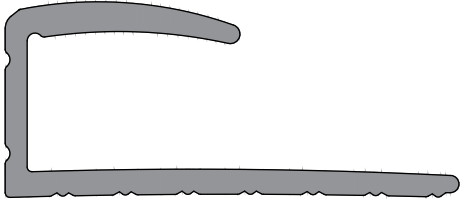
10. Profile pentru panel/policarbonat

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	H-10	58.8 x 18.7	564.7
	H-10	52.4 x 12.3	403.7
	H-6	36 x 8.2	270.9
	H-4	30 x 5.7	164.8

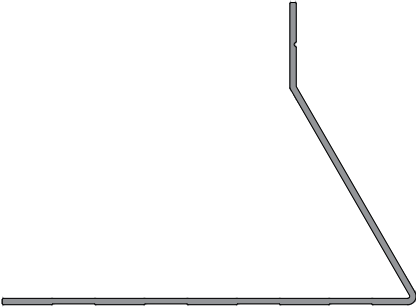
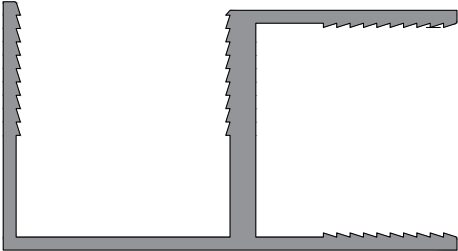
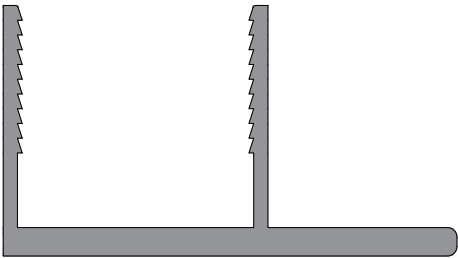
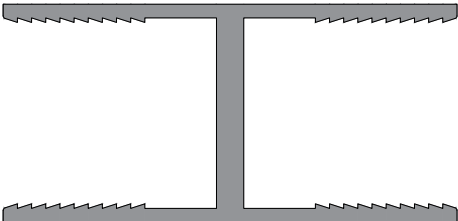
10. Profile pentru panel/policarbonat

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	U-16	20 x 18.1	165.6
	U-10	20 x 12.1	146.8
	U-6	15 x 7.9	96.5
	U-6	12 x 5.7	67.4

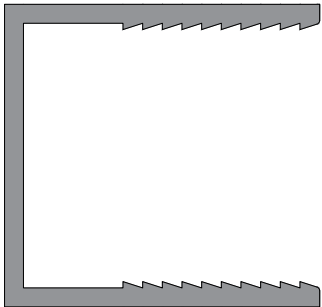
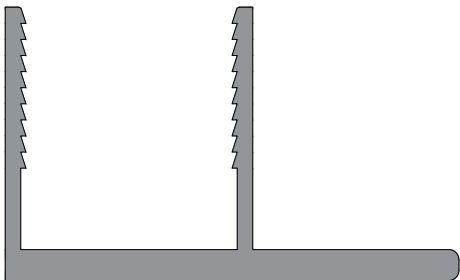
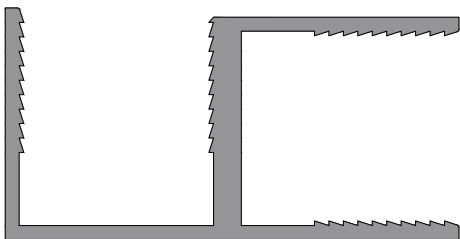
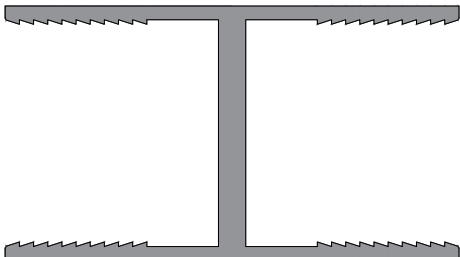
10. Profile pentru panel/policarbonat

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	75401	29 x 12.5	219

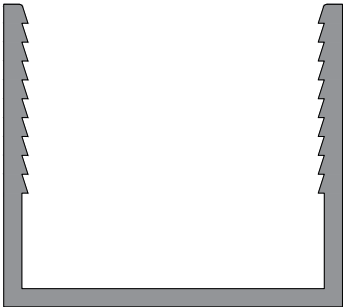
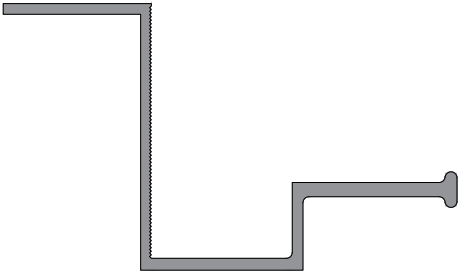
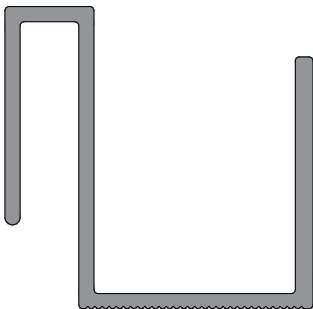
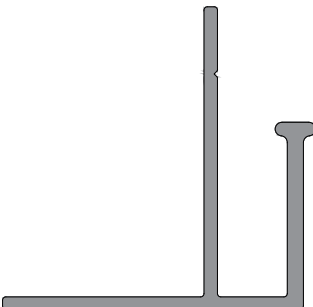
11. Profile pentru placare ventilată

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	13022	100 x 71.96	690
	14096	53 x 29	677
	14097	48 x 26.5	599
	14098	50 x 24	617

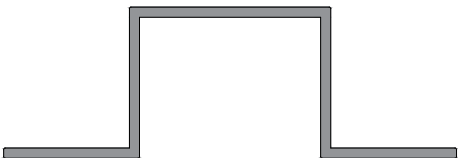
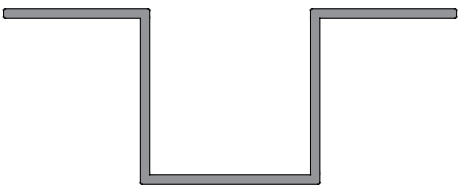
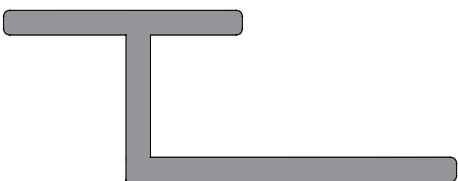
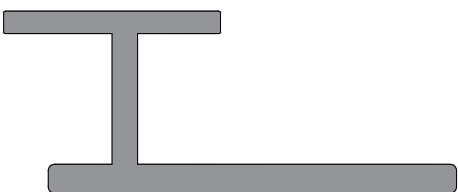
11. Profile pentru placare ventilată

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	14099	25 x 24	309
	14100	44 x 26.5	567
	14101	49 x 25	613
	14102	50 x 28	650

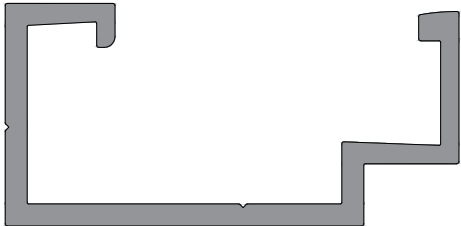
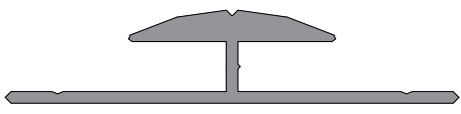
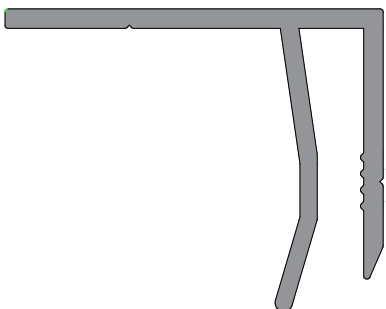
11. Profile pentru placare ventilată

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	14103	28 x 25	325
	14183	76.6 x 45	702
	ROM-145	36.6 x 36	613
	ROM-146	44.8 x 45	637

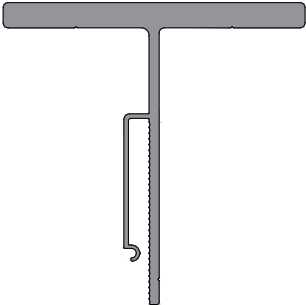
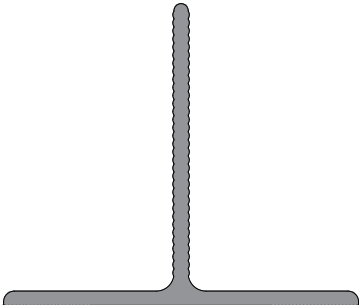
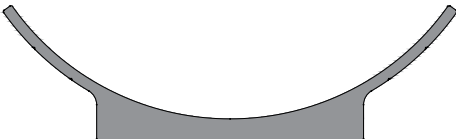
11. Profile pentru placare ventilată

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-81	90 x 30	788
	EX-87	77.5 x 30	579.8
	ROM-69	74 x 28	1218
	ROM-125	71 x 28.5	1318

11. Profile pentru placare ventilată

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-27	62 x 30.4	1043
	ROM-24	220 x 29	1214
	16085	39 x 8	210
	16090	35 x 28	396.4

11. Profile pentru placare ventilată

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	140-075	120 x 120	4719
	140-076	100 x 85.2	2054.3
	140-077	85 x 52.3	1520
	140-078	84.95 x 54	1081.4

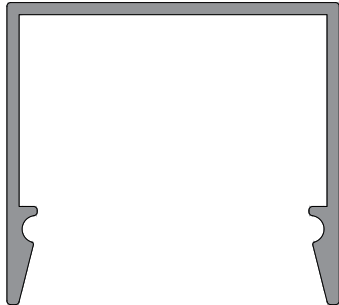
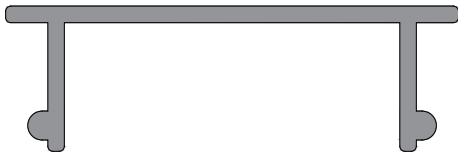
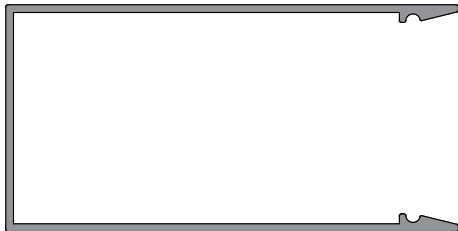
11. Profile pentru placare ventilată

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-79	65.5 x 44.5	3424.7

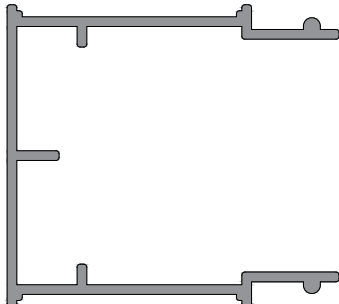
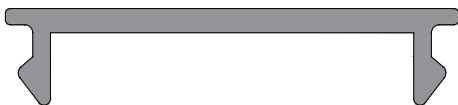
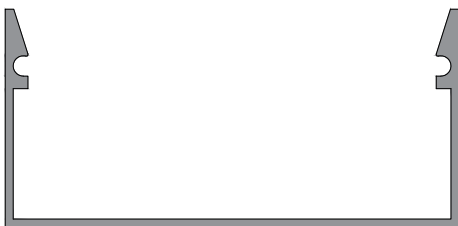
12. Plinta pardoseală

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	ROM-66	57.69 x 13.15	197.5

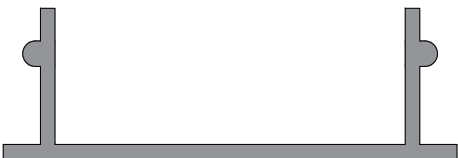
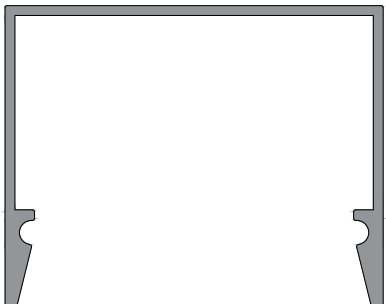
13. Profile pentru rigidizări rectangulare

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	1133	44 x 40	592.7
	1322	77.8 x 44	873.5
	1323	44 x 14.1	322
	1324	99.8 x 50	1194

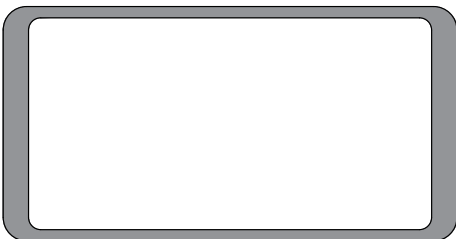
13. Profile pentru rigidizări rectangulare

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	1325	55 x 50	873.5
	1583	62 x 30	631
	1585	28.2 x 6	142
	1886	80 x 38.4	760

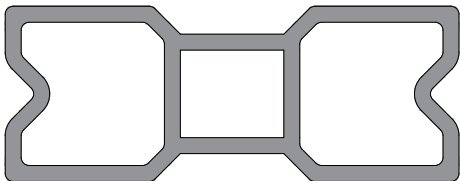
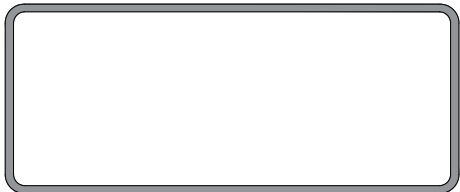
13. Profile pentru rigidizări rectangulare

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	1336	50 x 16.6	375
	1382	50 x 40	535

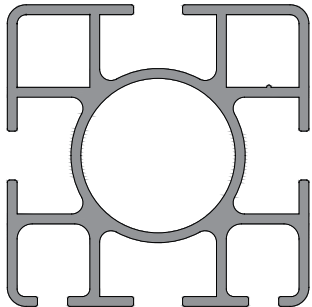
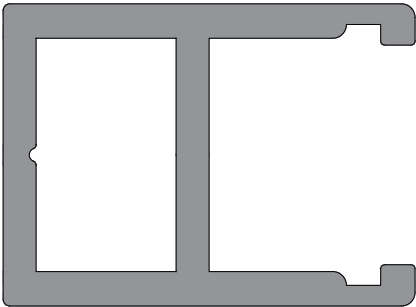
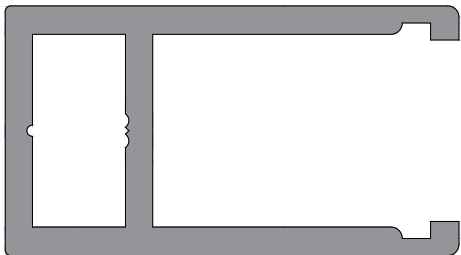
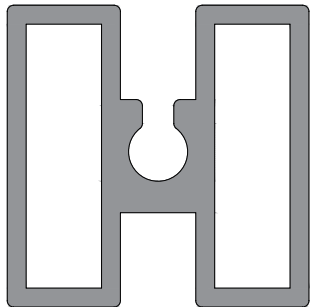
14. Profile pentru scări

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	10872	60 x 25	525
	10874	100 x 25	784
	11435	48.4 x 25	632
	11447	35.2 x 21	370.2

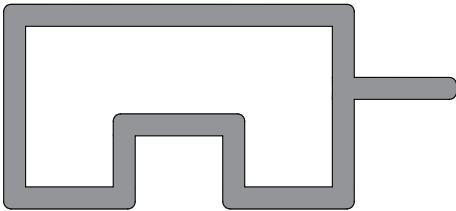
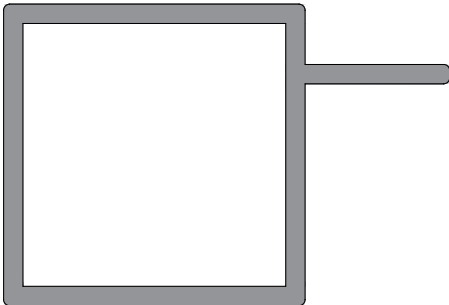
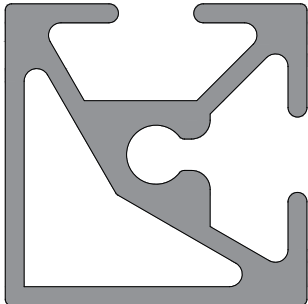
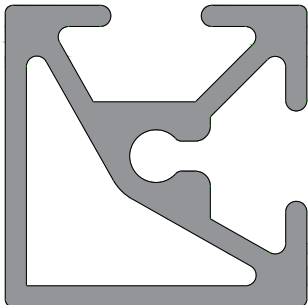
14. Profile pentru scări

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	11448	50 x 21	424.4
	14185	57 x 22	996
	10872A	60 x 25	451

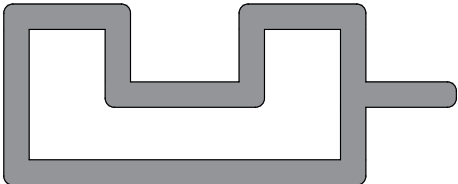
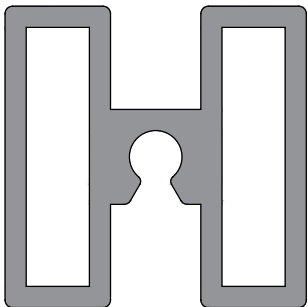
15. Profile pentru vitrine din sticlă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	13012	40 x 40	985
	14116	30 x 22	614.62
	14175	40 x 22	748
	EX-3	24 x 24	570.5

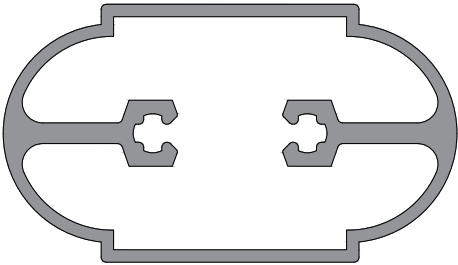
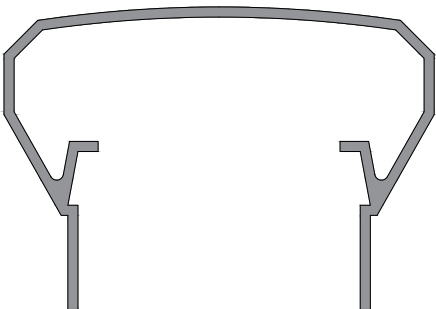
15. Profile pentru vitrine din sticlă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-4	31 x 14	351
	EX-48	37 x 25	455
	EX-5	24 x 24	601
	EX-54	20 x 20	428.5

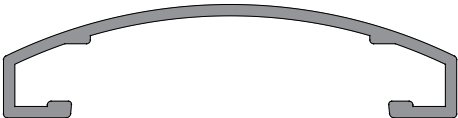
15. Profile pentru vitrine din sticlă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-55	25 x 10	256
	EX-56	20 x 20	429.6
	EX-5A	24 x 24	515.7

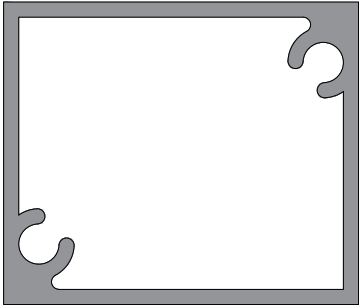
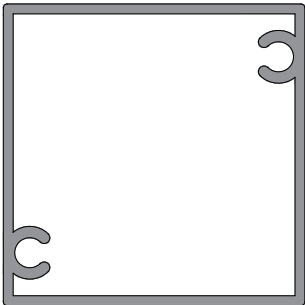
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	10072	44 x 25	618
	EX-12	30 x 12	346
	EX-12A	30 x 12	344.5
	EX-1656	64 x 45	704.7

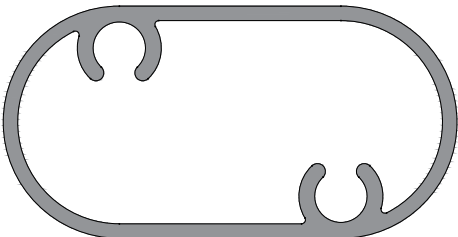
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-1657	60 x 11	143.3
	EX-1659	47 x 12	345
	EX-1661	44 x 13	301
	EX-1662	30 x 15	375.3

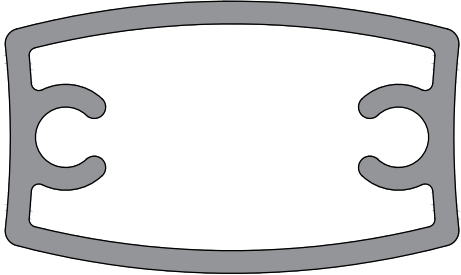
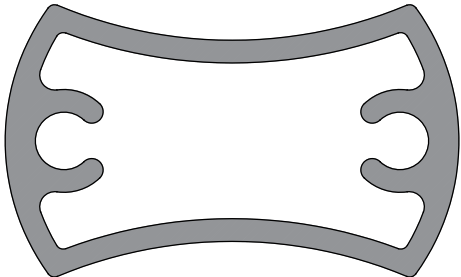
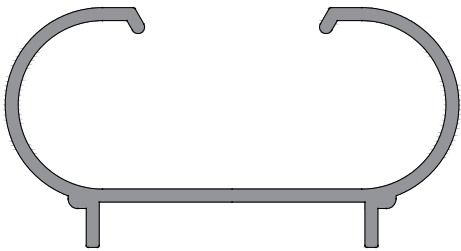
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-1667	35.2 x 30	615
	EX-82	40 x 40	630
	EX-83	40 x 14.2	288
	EX-84	30 x 11.5	224.7

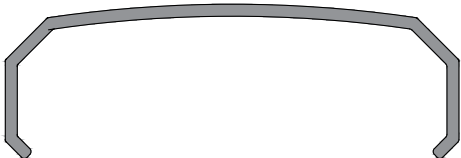
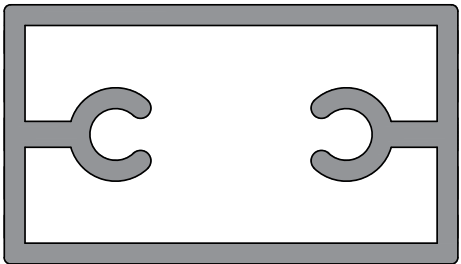
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9	29.7 x 13.8	267.3
	EX-9200	81.3 x 28.8	656.7
	EX-9201	47.6 x 8	219
	EX-9202	34.6 x 17.7	320.8

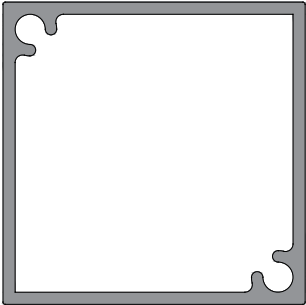
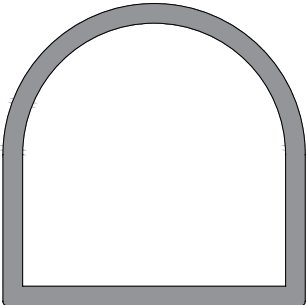
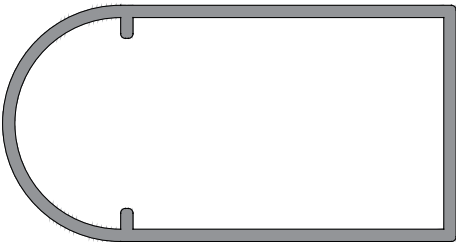
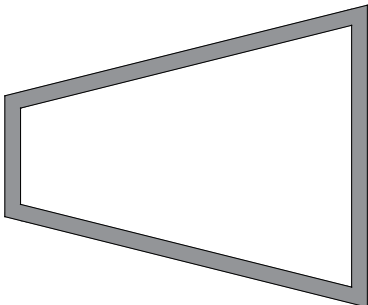
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9204	30 x 18	424
	EX-9209	30 x 18	433.6
	EX-9211	70 x 37	868.3
	EX-9212	38 x 9	272.2

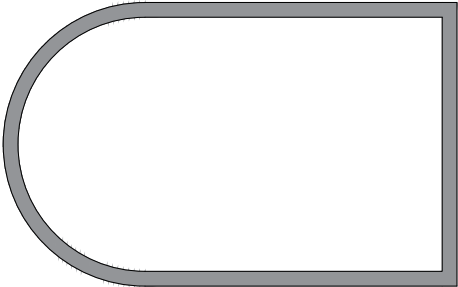
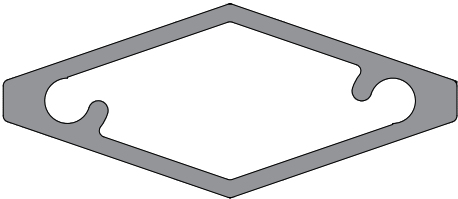
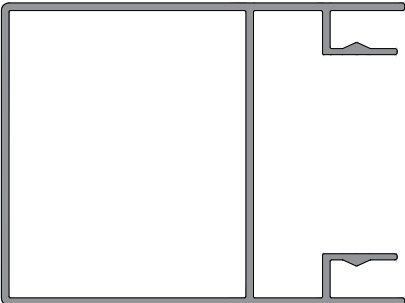
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9216	53 x 18	298
	EX-9217	50 x 15	816
	EX-9219	35 x 20	608
	EX-9223	44 x 7.5	239.2

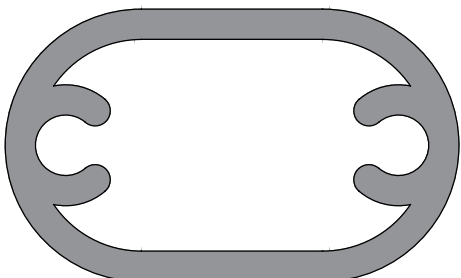
16. Profile pentru balustradă

Sectione	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9224	40 x 40	719.3
	EX-9225	20 x 20	234.4
	EX-9226	48 x 25	473
	EX-9227	30 x 25	320.5

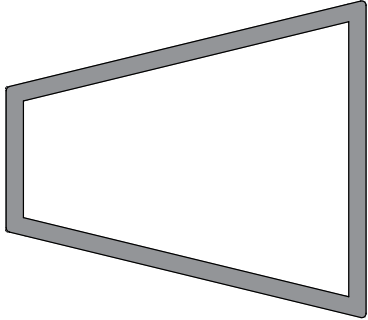
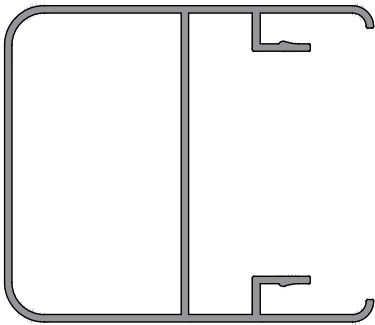
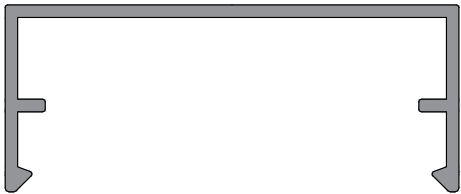
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9231	40 x 25	402
	EX-9232	35 x 15	307.3
	EX-9233	30 x 15	414.2
	EX-9234	80 x 60	1282

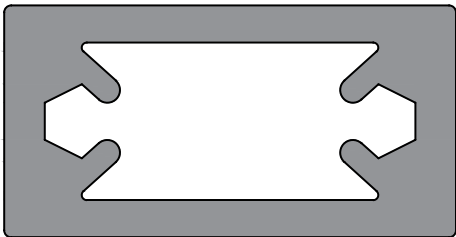
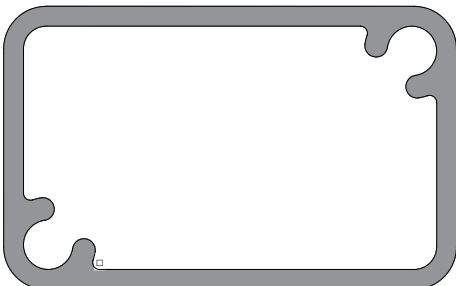
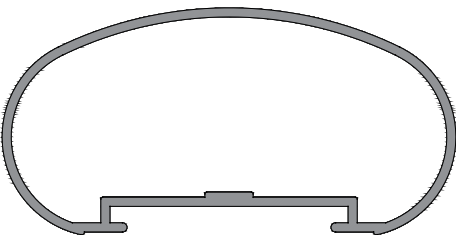
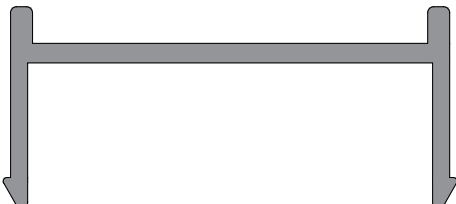
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9235	48.5 x 13	310
	EX-9236	48.5 x 15	321.8
	EX-9241	26.2 x 8	282.2
	EX-9251	30 x 18	498.7

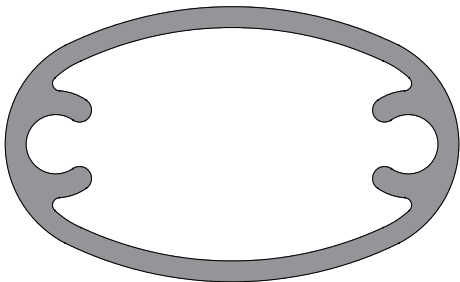
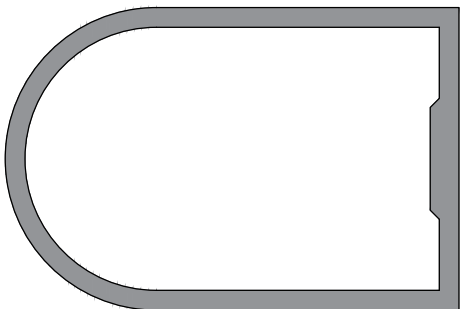
16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9254	25 x 22	254.7
	EX-9258	70 x 60	1085
	EX-9259	51 x 21	375.8
	EX-9260	60 x 40	642

16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9262	19.5 x 10	293.5
	EX-9264	32 x 20	398
	EX-9265	80 x 39.5	937
	EX-9266	37.2 x 16.5	275

16. Profile pentru balustradă

Secțiune	Cod	Dimensiuni L x H	Greutate gr/m
	EX-9267	30.5 x 18.5	355
	EX-9268	30 x 20	316
	EX-1658	44 x 17.7	465
	EX-1660	43.6 x 17.8	370



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